



**Product Data Sheet**

## Lexan® FR 700 Film

### Description

Lexan FR700 is a black one fine side matt, one side velvet flame retardant polycarbonate film with a UL94-V0 listing at 0.250 mm.

Lexan FR700 can be thermoformed, hydroformed, easily die-cut, embossed and remains in place after bending.

Its excellent mechanical properties, good dimensional stability at high temperatures and high flammability rating make FR 700 very suitable for applications such as:

- power supply insulation
- disc drive insulation
- bus bar insulation
- TV/monitor insulation
- PC board insulation
- business equipment insulation
- insulation and EMI/RFI-shielding when laminated with metal foil

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### Configuration

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Finish	Standard gauges (mm)	Color
velvet/fine matt	250	black
	430	
	750	

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Property	Test Method	Unit	Value+
<b>Physical</b>			
Specific Gravity	ISO 1183	g/cm <sup>3</sup>	1.32
Water Absorption, saturation/ @23°C	ISO 62	%	0.28
<b>Mechanical</b>			
Tensile stress at yield	ISO R527	MPa	65
Tensile stress at break			60
Tensile Modulus	ISO R527	MPa	2100
Tensile Strain, break	ISO R527	%	25
Gardner Impact Strength	Gardner	J	6.2 (0.75 mm film)
Tear Strength			
Initiation	ASTM D1004	kN/m	298
Propagation	ASTM D1922	kN/m	6
<b>Thermal</b>			
Tensile Heat Distortion at 0.35 N/mm <sup>2</sup>	ASTM D1637	°C	150
Thermal Conductivity	DIN 52612	W/m.°C	0.19
Glass Transition	DSC	°C	156
<b>Electrical</b>			
Dielectric Strength, 23°C, in oil, 0.25 mm	IEC 243-1	Volts	17,000
Relative permittivity @ 50 Hz	IEC 250	-	2.9
@ 1,000 Hz		-	2.8
@ 1,000,000 Hz		-	2.8
Dissipation Factor @ 50 Hz	IEC 250		-
@ 1,000 Hz			0.0026
@ 1,000,000 Hz			0.0028
Volume Resistivity	IEC 93	ohm.m	10 <sup>16</sup>
Surface Resistivity	IEC 93	ohm	10 <sup>15</sup>
<b>Flammability</b>			
UL Flammability*	Bulletin 94	-	V0, 0.250 mm
Oxygen Index	ISO 4589	%	33
Flash Point		°C	440
Self-Ignition Temperature		°C	605
FMVSS 302	ASTM D618	-	All Pass
NFPA 258-NBS	ASTM E662	-	D(4) = 6
Smoke Chamber Test, 0.25 mm		-	D(max) = 36

+ Typical values only

\* This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

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### Agency Summary

Lexan FR700 film has been tested under a number of agency testing protocols including UL746A and UL 746B, IEC publication 85 and CSA 22.2 Class 905230. The tables below summarize our UL and CSA listings for Lexan FR700.

### UL Listing Summary

File #E61257(R)											
Material	Colour	Thickness mm	UL-94 Flame Rating*	Elect.	Relative Thermal Index		Performance Level Categories (PLCs)				
					With Elong. (tensile)	Without Elong.	H I	H I	V R	4 5	C T
Lexan FR700	bk	0.25-0.35	V0	130	125	130	1	0	-	-	3
	bk	0.375-0.74	V0	130	125	130	0	0	-	-	3
	bk	>= 0.750	V0	130	125	130	0	0	-	-	3

### CSA Listing Summary

File #LR84942										
Material Type	Minimum Thickness mm	Temp. Class	Requirements in standard							
			CSA C22.2 No.							IEC No.
			1-M1990	6-M1984	66-1988	223-1987	234	950	65	950
Lexan FR700	0.25	130°C	A	A	A	A	A	A	A	A

Note: 'A' indicates compliance with all of the requirements of the indicated agency standard.

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## AMERICAS

### United States

GE Plastics  
1 Plastics Avenue  
Pittsfield, MA 01201  
Tel. (1) (413) 448 5400

### Brazil

GE Plastics South America  
Av. Das Nacoes Unidas, 12995 - 20 Andar  
Edificio Plaza Centenario  
04578 - 000 Sao Paulo, Sp  
Brazil  
Tel. (55) 11 5505 2800  
Fax (55) 11 5505 1757

### Argentina

GE Plastics South America  
Av. L.N. Alem 619 9 Piso  
1001 Buenos Aires  
Argentina  
Tel. (54) 1 317 8753  
Fax (54) 1 313 9560

## EUROPE

### European Headquarters

General Electric Plastics B.V. SPE  
Plasticslaan 1  
PO Box 117  
NL - 4600 AC Bergen op Zoom  
The Netherlands  
Tel. (31) (164) 29 27 42  
Fax (31) (164) 29 19 86

### United Kingdom

GE Plastics Ltd  
Old Hall Road  
Sale  
Cheshire M33 2HG  
United Kingdom  
Tel. (44) (0)207 744 0000  
Fax (44) (0)161 9055 196

### Italy

General Electric Plastics Italia S.p.A.  
Viale Brianza 181  
I - 20092 Cinisello Balsamo (Mi)  
Italy  
Tel. (39) 02 61 83 42 61  
Fax (39) 02 61 83 42 09

### Germany

General Electric Plastics GmbH  
Eisenstraße 5  
D - 65428 Rüsselsheim  
Germany  
Tel. (49) (61 42) 601 101  
Fax (49) (61 42) 601 259

### Spain

GET sl (Gestión y Especificaciones Técnicas)  
Agente Oficial España y Portugal  
C/Girona, 67, 3<sup>a</sup>-2a  
08009 Barcelona  
Spain  
Tel. (34) (93) 488 03 18  
Fax (34) (93) 487 32 36

### France

General Electric Plastics France S.à.R.L.  
Z.I. de St. Guénault B.P. 67  
F - 91002 Evry-Cedex  
France  
Tel. (33) (1) 60 79 69 57  
Fax (33) (1) 60 79 69 21

## PACIFIC

### Australia

GE Plastics (Australia) Pty. Ltd.  
175 Hammond Road  
Dandenong, Victoria 3175  
Australia  
Tel. (61) 39 794 4204  
Fax (61) 39 794 8563

### Beijing

GE Plastics  
Citic Building, 3rd Floor  
No. 19 Jian Guo Men Wai Avenue  
Beijing 100004  
China  
Tel. (86) 10 6500 6538  
Fax (86) 10 6500 6476

### Guangzhou

GE Plastics Guangzhou  
Room 1212, Yi An Plaza  
No. 38, Jian She 6 Road  
Guangzhou, 510060  
China  
Tel. (86) 20 8387 2818  
Fax (86) 20 3128 or 3118

### Hong Kong

GE Plastics Hong Kong Ltd.  
Rm 1008, Tower 1, The Gateway  
25 Canton Road  
Kowloon  
Hong Kong  
Tel. (852) 26 29 0880  
Fax (852) 26 29 0801

### Indonesia

GE Plastics Indonesia  
Menara Batavia 5th Floor,  
JI KH Mas Manyur kav.126  
Jakarta 10220  
Indonesia  
Tel. (62) 21 574 4980  
Fax (62) 21 574 7101

## Japan

SP Pacific Ltd.  
Nihombashi Hamacho Park Bldg. 5th Floor  
2-35-4 Nihombashi Hamacho  
Chuo-ku, Tokyo 103-0007  
Japan  
Tel. (81) 3 569 6301  
Fax (81) 3 569 6306

## Korea

GE Plastics Korea Co. Ltd.  
#231-8 Nonhyun-Dong  
Kangnam-Ku  
Seoul 135-010  
Korea  
Tel. (822) 510 6273  
Tel. (882) 510 6373  
Fax (822) 510 6420

## Shanghai

GE Plastics Shanghai  
26th Floor, United Plaza  
1468 Nanjing Road (W)  
Shanghai 200040 China  
Tel. (86) 21 6288 1088  
Fax (86) 21 6288 0818

## Singapore

GE Singapore  
GE Tower, 240 Panjang Pagar Road  
#500 Singapore 088540  
Tel. (65) 326 3900  
Fax (65) 326 3946

## Taiwan

GE Plastics  
13th Floor, #168  
Tun Hua North Road  
Taipei  
Taiwan  
Tel. (886) 2 514 9842  
Fax (886) 2 514 9921

## Thailand

GE Plastics Thailand  
15th Floor, Thaniya Plaza Buiding  
52 Silom Road, Bangkok 10500  
Thailand  
Tel. (662) 231 2918  
Fax (662) 231 2322

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